





RELEASE NUMBER	REV LTR	REVISION DESCRIPTION	BY	DATE	APPD
P52006-03	-	INITIAL RELEASE	P2M	08/11/15	MLC
P52006-11	A	UPDATED NOTES 2 & 3. SEE SHTS 2, 3 & 4.	D8B	11/24/15	GAP
	-	ADDED NOTES 4, 5 & 6. SEE SHTS 2, 3 & 4.			



 1 TORQUE M10 BATTERY CABLE NUTS TO 20 Nm +/- 2 (14.75 FT-LBS.), THEN APPLY TORQUE SEAL.

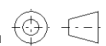
 2 TORQUE M8 SAM MODULE MOUNTING NUTS AND LOWER STANDOFF TO 22.0 Nm +/- 2 (16 FT-LBS.). 

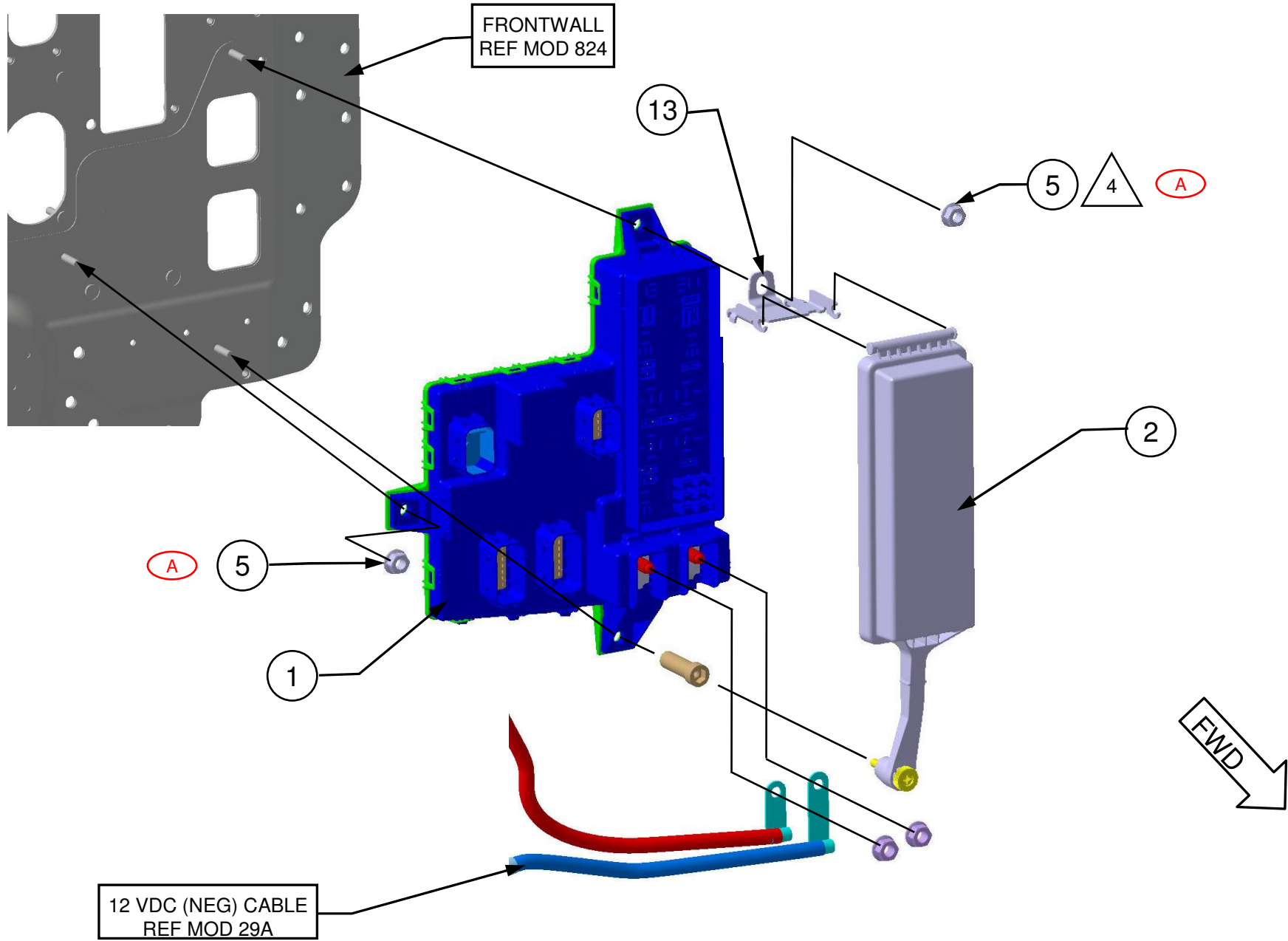
 3 TORQUE M6 COVER SCREW TO 1.0 Nm (0.75 FT-LBS.). 

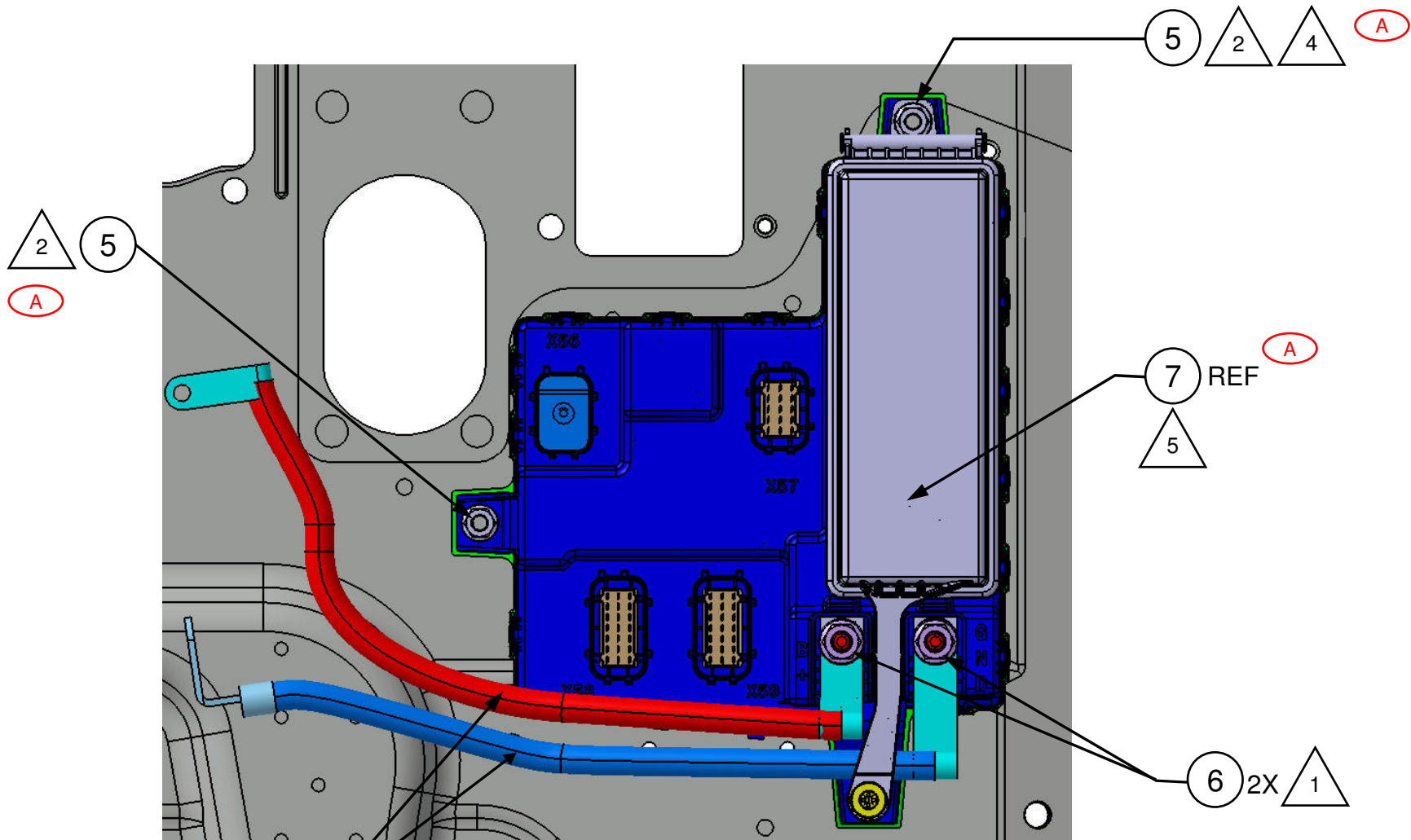
 4 ASSEMBLE 2 AND 13 BEFORE ATTACHING TO 1. HOLD 2 IN CLOSED POSITION BEFORE TORQUE IS APPLIED TO 5. 

 5 LABEL TO BE AFFIXED BY SUPPLIER. 

 6 AFTER ASSEMBLY PROCESS IS COMPLETED. AFFIRM 2 IS SEATED CLOSED AND SECURED. ENSURE PROPER TORQUE IS APPLIED TO 15. 

ITEM NUMBER D66-04980-000	DESCRIPTION INSTL-MUX CTRL,SAM CHAS,P3	<b>DAIMLER</b>		Daimler Trucks North America			
		THE INFORMATION CONTAINED HEREIN IS PROPRIETARY DATA, AND IS NOT FOR DISSEMINATION OR DISCLOSURE, IN WHOLE OR IN PART, FOR ANY PURPOSE OTHER THAN THAT FOR WHICH IT IS SUBMITTED, EXCEPT AS AUTHORIZED IN WRITING BY DAIMLER TRUCKS NORTH AMERICA LLC (DTNA)					
		MATERIAL APPROVAL N/A		DATE N/A		UNLESS OTHERWISE NOTED, DIMENSIONS AND TOLERANCES ARE DEFINED ACCORDING TO ASME Y14.5M-1994, WITH EXCEPTION PER DTNA 09ENG-WI037	
		DRAWN BY P.MORTON		DATE 08/11/15			
		CHECKED BY K.TRAN		DATE 08/11/15			
		RESPONSIBLE ENGINEER W.HUDSON		DATE 08/11/15			
APPROVED BY M.CUMMINS		DATE 08/11/15		THIRD ANGLE PROJECTION 			
UNITS OF MEASURE MM							
DESCRIPTION <b>INSTL-MUX CTRL,SAM CHAS</b>							
SUPPLEMENTAL DESCRIPTION 32KA1							
ITEM/DRAWING NUMBER <b>D66-04980</b>				REVISION LETTER <b>A</b>			
				PAGE 1 of 4			





REF MOD 29A



REF (2)

FRONTWALL  
REF MOD 824

(A) 6 3 (15)

2 (14)

