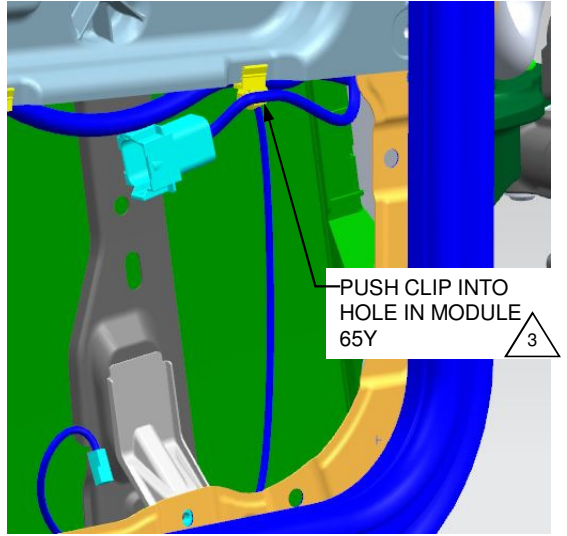
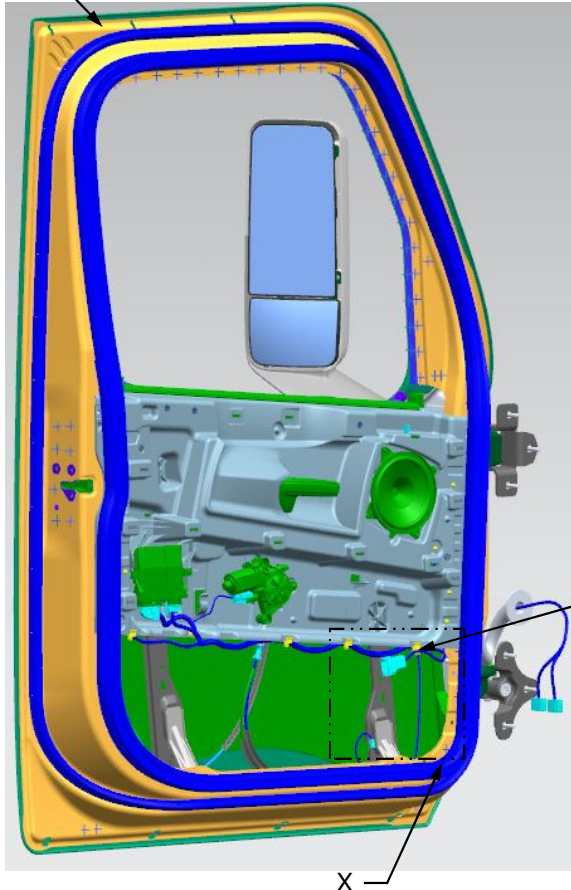
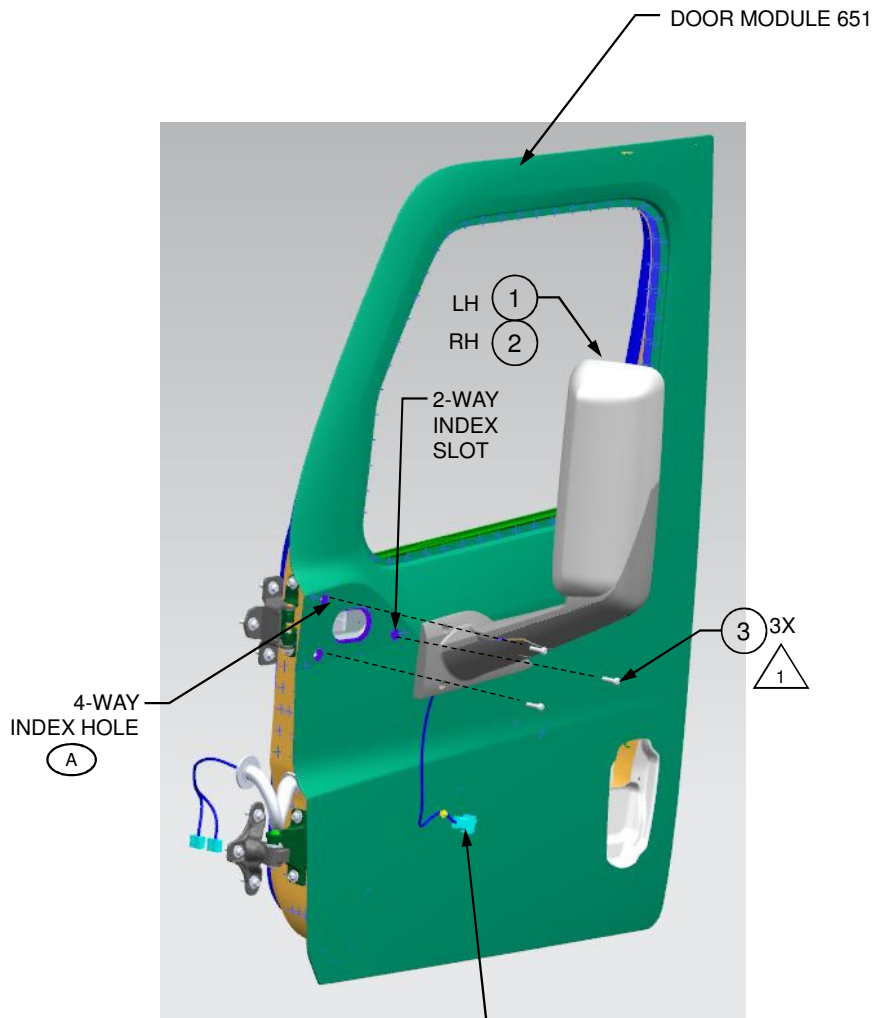


| RELEASE NUMBER | REV LTR | REVISION DESCRIPTION | BY | DATE | APPD |
|----------------|---------|---|-----|----------|------|
| P45497-50 | - | INITIAL RELEASE | G4M | 09/03/14 | DJJ |
| P45497-B1 | A | ADDED NOTE 2; REVISED 4-WAY LOCATION; REVISED HARNESS CLIPPING LOCATION | MST | 08/18/16 | DJJ |



DETAIL X (A)

ATTACH DOOR MIRROR HARNESS TO DOOR HARNESS, REF MODULE 65Y/65Z

- 1. TORQUE TO 15 N-M (11 FT-LBS) MAXIMUM.
- 2. START ALL FASTENERS PRIOR TO TIGHTENING. FINAL TORQUE IN THE FOLLOWING ORDER:
 - 1. UPPER LOCATION (4-WAY LOCATOR)
 - 2. REAR POSITION (2-WAY LOCATOR)
 - 3. FORWARD LOWER POSITION (CLEARANCE)
- 3. CABLE AND CLIP INCLUDED WITH MIRROR ASSY

FEED HARNESS INTO DOOR PANEL CLEARANCE AND DOWN BETWEEN DOOR MODULE AND STRUCTURE.

LEFT HAND SHOWN
RIGHT HAND OPPOSITE

| | | | |
|--|--|--|---|
| <p>DAIMLER</p> <p>Daimler Trucks North America</p> <p><small>THE INFORMATION CONTAINED HEREIN IS PROPRIETARY DATA, AND IS NOT FOR DISSEMINATION OR DISCLOSURE, IN WHOLE OR IN PART, FOR ANY PURPOSE OTHER THAN THAT FOR WHICH IT IS SUBMITTED, EXCEPT AS AUTHORIZED IN WRITING BY DAIMLER TRUCKS NORTH AMERICA LLC (DTNA)</small></p> | | <p>UNLESS OTHERWISE NOTED, DIMENSIONS AND TOLERANCES ARE DEFINED ACCORDING TO ASME Y14.5M-1994, WITH EXCEPTION PER DTNA 09ENG-W037</p> | |
| | | <p>MATERIAL APPROVAL DATE: N/A</p> <p>DRAWN BY: G. MAHRING DATE: 09/03/2014</p> <p>CHECKED BY: M. TURNAUER DATE: 09/03/2014</p> <p>RESPONSIBLE ENGINEER: M. TURNAUER DATE: 09/03/2014</p> <p>APPROVED BY: D. JOHNSTON DATE: 09/03/2014</p> | <p>THIRD ANGLE PROJECTION</p> <p>UNITS OF MEASURE: MM</p> |
| <p>DESCRIPTION: INSTL-MIRROR, PRIMARY, P4</p> | | | |
| <p>ITEM NUMBER: D22-73417-000</p> | | <p>ITEM DRAWING NUMBER: D22-73417</p> | |
| <p>REVISION LETTER: A</p> | | <p>PAGE: 1 of 1</p> | |